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D206-642-413
Job Sheet 197361



Part No: D206-642-413

Job Qty: 1 pcs

Part Name: Skidtube LH,High Gear with Run-on Landing Wearplates

**Part Weight: 0 lbs**

Status: New

Priority: Medium

Job Created: 7/5/19

Job Tracking No:

Due Date: 7/29/19 ✓

Created By: Marie Lajeunesse

Type: SOLD

Description: ORDER 15223 ✓

Note: DWG REV Q SHEETS 31-32 IPP REV:A 11.11.18 NEW ISSUE DD VERE:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run Hrs Hrs	Workcenter/Supplier	Sign-off
						Workcenter / Supplier Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	7/29/19		0.00 0.00	Packaging 1 - 1	
						Packaging 1 - 2	
						Packaging 1 - 3	
						Packaging 1 - 4	
						Packaging 1 - 5	
						Packaging 1 - 6	
						Packaging 1 - 7	
						Packaging 1 - 8	
						Packaging 1 - 9	
						Packaging 1 - 10	
						Packaging 1 - 11	
						Packaging 1 - 12	
						Packaging 1 - 13	
						Packaging 1 - 14	
						Packaging 1 - 15	
						Packaging 1 - 16	
						Packaging 1 - 17	
						Packaging 1 - 18	
						Packaging 1 - 19	
						Packaging 1 - 20	
						Packaging 1 - 21	
						Packaging 1 - 22	
						Packaging 1 - 23	
						Packaging 1 - 24	
						Packaging 1 - 25	
						Packaging 1 - 26	
						Packaging 1 - 27	
						Packaging 1 - 28	
						Packaging 1 - 29	
						Packaging 1 - 30	
						Packaging 1 - 31	

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Container No: S201750

Part: D206-642-413

Job No: 197361

Serial No/Batch: S201750

Revision:

Inspector:
-yn Date:

Instructions: FAA STC SA00475SE 18/10/17, 23TC, STC SH98 -

120 QC 4	1 pcs	7/29/19	0.00 0.00	Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
130 Packaging 3-1 - Stock - B4B	1 pcs	7/29/19	0.00 0.00	QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
135 DC - 1 - B4B	1 pcs	7/29/19	0.00 0.00	Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
140 QC 21 - FG	1 pcs	7/29/19	0.00 0.00	Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
140 QC 21 - FG	1 pcs	7/29/19	0.00 0.00	Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	7/29/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	
				QC 21 - FG - 21	
140 QC 21 - FG	1 pcs	7/29/19	0.00 0.00	QC 21 - FG - 70	
				QC 21 - SA - 53	

Part Op 110 - Pick Kit
 Descriptions: 120 - QC4- 100% Inspect kits for completeness
 130 - Identify as per dwg & Stock Location: _____ Photocopy bluefile and create labels per PPP D206-642-413
 CHG001

7/5/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

135 - Document Control Photocopy bluefile and create labels per PPP D206-642-413 CHG001

140 - QC21- Final Inspection - Work Order Release

011141

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-417	Bolt	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5166110
AN3-417	Bolt	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5163234
AN4037	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5167310
AN5-417	Bolt	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5144750
AN5-12A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5005100
AN5-13A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5173021
QC.4 D206-642-451	Replacement Skidtube, High Gear with Run-on Landing Wearplates Fits LH or RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5111004
D206-648-013	Ground Handling Wheel Modification	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5201010
D2052	Bushing	16 pcs (16 ea)	110-Packaging 1 - Pick Kit	5195620
D2712	Set Screw	10 pcs (10 ea)	110-Packaging 1 - Pick Kit	5069551
D2032	Saddle LH Out, 206	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5010430
D2033-1	Saddle LH In, 206	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5099254
D2034	Saddle Spacer	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5144291
D2035	Saddle Spacer	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5144619
D2036-1	Saddle LH Out, 206	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5141292
D2039-1	Saddle LH In, 206	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5119109
D3407-043	Tow Ring	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5177227
D3413-1	O-Ring	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5111003
D3415-1	Washer	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5100256
D3415-1	Washer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5172530
MS21042L5	Nut	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5145245
MS21042L4	Nut	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5198110
MS21043-1	Nut	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5111558
NAS1149D0463R Washer (AN960C416)	Washer	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5121607
NAS1149D0363J Washer	Washer	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5111331
NAS1149D0363J Washer	Washer	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	5198112
NAS1149D0363J Washer	Washer	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5144280

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-41A	8	135	0
	AN4-6A	12	513	0
	AN4C5A	1	53	0
	AN5-11A	8	159	0
	AN5-12A	4	266	0
	AN5-13A	4	117	0
	D206-642-451	1	1	0
	D206-648-013	1	4	0
	D2652	16	481	0
	D2712	10	489	0
	D2932-1	1	9	0
	D2933-1	1	9	0
	D2934	2	29	0
	D2935	2	10	0
	D2938-1	1	7	0
	D2939-1	1	10	0
	D3407-043	1	7	0
	D3413-1	1	14	0
	D3456-1	1	101	0
	D3457-1	2	31	0
	MS21042L3	8	1,283	0
	MS21042L4	12	2,172	0
	MS21043-4	1	717	0
	NAS1149C0463R	1	270	0
	NAS1149D0363J	8	1,622	0
	NAS1149D0463J	24	2,863	0
	NAS1149D0563J	8	2,294	0
Part Specifications				
Specifications could not be found.				

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WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

Job: _____		DISPOSITION						DEPARTMENT/PROCESS													
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐						Cross tube ☐ Eng. (Non-AW) ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Finishing ☐ Rec/Store/Packaging ☐ Skid-tube ☐ Machining ☐ Large Fab ☐													
Date:	Sequence #:	QTY Affected :							MRB (QS1042)												
Description Work Order Deviation									Disposition												
									Completed By												
									Lead hand / Supervisor												
									QC / QA Coordinator												
Root Cause									FAULT CATEGORY												
Operator ☐									Pressure/Forced ☐				Contamination ☐				Power Loss/Surge ☐				Positioned Wrong ☐
Manufacturing Process ☐									Bending ☐				Misaligned/off center ☐				Folio/Program ☐				Outside Tolerance ☐
Equip/Tooling ☐									Crushing ☐				BOM/Route ☐				Grain Direction ☐				Drawing ☐
Handling/Preservation ☐									Cracks ☐				Broken/Damage/Defect ☐				Weld ☐				Finish ☐
Material ☐									Crimp/Kink/Ripple/Wave/Twist ☐				Incomplete/Unclear Instructions ☐				Wrong Stock Pulled ☐				Part Lost/Missing ☐
Product Improvement ☐									Marks/Chatter ☐				Drill Holes ☐				Out of Sequence ☐				Misread ☐
Process Improvement ☐									Mislabeled ☐				Fit/Function ☐				Off-set/Set-up ☐				
Human Factors ☐									Other/Details:												

4.6 206L/L-1/L-3/L-4 HIGH GEAR SKIDTUBES

ITEM	QTY -411	QTY -412	QTY -413	QTY -414	QTY -441	QTY -457	QTY -449	QTY -451	QTY -013	PART NUMBER	DESCRIPTION
	X									D206-642-411	SKIDTUBE INSTALLATION, LH
		X								D206-642-412	SKIDTUBE INSTALLATION, RH
			X							D206-642-413	SKIDTUBE INSTALLATION, LH
				X						D206-642-414	SKIDTUBE INSTALLATION, RH
	1	1			X					D206-642-441	SKIDTUBE
						X				D206-642-457	WEARSHOE KIT (REPLACES -447)
							X			D206-642-449	RUN-ON LANDING WEARPLATE KIT
			1	1				X		D206-642-451	SKIDTUBE
	1	1	1	1					X	D206-648-013	GROUND HANDLING KIT
1					1					D2650-7	SKIDTUBE ASSEMBLY
1								1		D4361-043	SKIDTUBE ASSEMBLY
2A					22			10		D2651-1	* PLUG ⁽¹⁾
2B					22			10		D2651-3	* O-RING ⁽¹⁾
3					1			1		D2648	* AFT CAP ⁽¹⁾
4					2			2		MS27039-1-08	* SCREW ⁽¹⁾
5					2			2		NAS1149D0332J	* WASHER ⁽¹⁾ (OR AN960JD10L)
6	1									D2932-1	SADDLE, FWD OUT, LH
6		1		1						D2932-2	SADDLE, FWD OUT, RH
7	1									D2933-1	SADDLE, FWD IN, LH
7		1		1						D2933-2	SADDLE, FWD IN, RH
8	1									D2938-1	SADDLE, AFT OUT, LH
8		1		1						D2938-2	SADDLE, AFT OUT, RH
9	1									D2939-1	SADDLE, AFT IN, LH
9		1		1						D2939-2	SADDLE, AFT IN, RH
10	8	8	8	8						AN341A	BOLT
11	16	16	16	16						D2650	BUSHING
12A	8	8	8	8						MS21042L3	NUT (OR MS21042L3)
12B	8	8	8	8						NAS1149D0332J	WASHER (OR AN960JD10)
13	4	4	4	4						AN5-11A (OR AN5-10A)	* BOLT ⁽²⁾
14	4	4	4	4						AN5-11A (OR AN5-10A)	* BOLT ⁽²⁾
15	8	8	8	8						NAS1149D0332J	WASHER (OR AN960JD516)
16	12	12	12	12						AN10A	BOLT
17	24	24	24	24						NAS1149D0332J	WASHER (OR AN960JD416)
18	12	12	12	12						MS21042L4	NUT (OR MS21042L4)
20A					6	6				D3537-1	WEARPAD (REPLACES D2648-3)
21A					1	1				D3537-3	WEARPAD (REPLACES D3429-1)
22A					1	1				D4956-15	WEARSHOE (REPLACES D3535-15 + D3536-15)
23A					1	1				D4956-23	WEARSHOE (REPLACES D3535-23 + D3536-23)
24A					1	1				D4956-37	WEARSHOE (REPLACES D3535-37 + D3536-37)
26A					60	60				MS27039C1-08	SCREW
26B					60	60				NAS1149D0332J	WASHER (OR AN960JD10L)
26C					60					ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1	1	1						D2968-043	TOW RING ASSEMBLY (REPLACES D2968-043)
32A	1	1	1	1						D2457-1	WASHER
32B	2	2	2	2						D2457-1	WASHER
33	1	1	1	1						MS21041	NUT
34	1	1	1	1						AN4C5A	BOLT
35	1	1	1	1						NAS1149D0332J	WASHER (OR AN960C416)
36	1	1	1	1						D2413-1	RING (REPLACES D2855)
37	10	10	10	10						D2934	SET SCREW
38	2	2	2	2						D2934	SADDLE SPACER
39	2	2	2	2						D2935	SADDLE SPACER
40								2		D3414-041	LUG ASSEMBLY (REPLACES D2658)
41								4		AN3C37A	BOLT
42								8		D2652	BUSHING
43								4		MS21043-3	NUT
44								4		NAS1149C0363R	WASHER (OR AN960C10)

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